



PTS- Creamid A3H2G10.2S*9001

Teknor Apex Company (Chem Polymer) - Polyamide 66 + PA 6I/6T

General Information

General

Material Status	• Preliminary Data		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Forms	• Pellets		

ASTM & ISO Properties ¹

Physical	Dry	Conditioned	Unit	Test Method
Density	1.54	--	g/cm ³	ISO 1183
Molding Shrinkage				ISO 294-4
Across Flow	1.0	--	%	
Flow	0.30	--	%	
Water Absorption (24 hr, 73°F)	0.40	--	%	ISO 62
Water Absorption				ISO 62
Saturation, 73°F	3.0	--	%	
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	2.00E+6	--	psi	ISO 527-2
Tensile Stress (Break)	23200	--	psi	ISO 527-2
Tensile Strain (Break)	2.5	--	%	ISO 527-2
Flexural Modulus (73°F)	1.51E+6	--	psi	ISO 178
Flexural Stress	26100	--	psi	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179
73°F	4.8	--	ft·lb/in ²	
Charpy Unnotched Impact Strength				ISO 179
73°F	19	--	ft·lb/in ²	
Notched Izod Impact Strength				ISO 180
73°F	4.8	--	ft·lb/in ²	
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				ISO 75-2/B
66 psi, Unannealed	491	--	°F	
Heat Deflection Temperature				ISO 75-2/A
264 psi, Unannealed	455	--	°F	
Vicat Softening Temperature				
--	473	--	°F	ISO 306/A
--	437	--	°F	ISO 306/B
Melting Temperature	509	--	°F	ISO 11357-3
Electrical	Dry	Conditioned	Unit	Test Method
Electric Strength (0.0787 in)	530	--	V/mil	IEC 60243-1
Comparative Tracking Index	--	600	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating				UL 94
0.031 in	V-0	--		
0.06 in	V-0	--		
0.13 in	V-0	--		

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Flammability	Dry	Conditioned	Unit	Test Method
Glow Wire Flammability Index				IEC 60695-2-12
0.031 in	1760	--	°F	
0.06 in	1760	--	°F	
0.13 in	1760	--	°F	
Glow Wire Ignition Temperature				IEC 60695-2-13
0.031 in	1430	--	°F	
0.06 in	1430	--	°F	
0.13 in	1520	--	°F	
Oxygen Index	30	--	%	ISO 4589-2

Processing Information		
Injection	Dry	Unit
Drying Temperature	176	°F
Drying Time	2.0 to 4.0	hr
Nozzle Temperature	554	°F
Processing (Melt) Temp	536 to 563	°F
Mold Temperature	176 to 230	°F

Notes

¹ Typical properties: these are not to be construed as specifications.